



**ΠΡΟΣΚΛΗΣΗ ΔΠΛΠ-1695 - ΣΥΜΠΛΗΡΩΜΑ Νο3**

Αντικείμενο: «Εργασίες επισκευής λέβητα καυσαερίων της Μονάδας Νο10 WARTSILA 12V46B στον ΑΣΠ Λέσβου»

Το παρόν Συμπλήρωμα Νο3 της αρχικής Πρόσκλησης εκδίδεται προκειμένου:

- να συμπληρώσει το Τεύχος 4 (Τεχνική Περιγραφή), με τα συνημμένα στο παρόν σχέδια, τεχνικά στοιχεία και πιστοποιητικά, του λέβητα
- να παρατείνει την ημερομηνία υποβολής προσφορών έως τις 28.09.2022 και ώρα 12:00.

Οι λοιποί όροι της αρχικής Πρόσκλησης και των Συμπληρωμάτων Νο1 και Νο2, που δεν τροποποιούνται με το παρόν Συμπλήρωμα Νο3, παραμένουν ως έχουν.

1 **CERTIFICATE OF CONSTRUCTION INSPECTION AND FIRST PRESSURE TEST**  
for pressure vessel

2 Works-Order N°: **4536**

Inspection N°: **1814-290200-1**

3 Vessel Type: **EXHAUST GAS BOILER H-890**

4 Vessel Duty:

5 Test Code: **SFS 3270**

6 NAME PLATE MARKING

7 Manufacturer: **Höyrytys Oy**  
8 **Messipojantie 20**

Manufacturing N°: **6187 (6807)**  
Year of construction: **2000**

9 Location: **Oulu, Finland**

Manufacturer's brandmark:

10	Chamber			
11	Permissible working pressure	bar	<b>7</b>	
12	Permissible working temperature	°C	<b>+170</b>	
13	Capacity	litre	<b>35.000</b>	
14	Contents (medium)		<b>water/steam</b>	

15 DESIGN APPROVAL **544-99**

Date: **14.6.1999**

16 Drawing N°: **5138S2101 Rev. A**

17 Approved by: **Inspecta, Finland**

18 CONSTRUCTION INSPECTION

Date: **25.2.2000**

19 The main parts of the object have been manufactured in accordance with the approved drawings.

20 Material certificates: see annex

21 PRESSURE TEST

Date: **25.2.2000**

22	Chamber			
23	Test pressure	bar	<b>13</b>	
24	Pressuring fluid		<b>water</b>	

25 The pressure test was satisfactory.

26 OTHER TESTS (e.g. radiography)

Radiographic examination, see page 3-4

27 REMARKS

28 The fittings were not tested, it is therefore necessary to carry out acceptance test before commissioning



29 Purchaser/User:

**Aalborg Industries Oy**

30 To indicate the satisfactory examination the nameplate was stamped as follows:



31 Location **Oulu**

Date **29.02.2000** Name and signature *[Signature]*

32 Enclosures:

Drawings **12**

Material certificates **29**

Other documents **25**

**EWE/EWF/IN/0122**  
**ERKKO TOIVOLA**



# THE DOCUMENT ABOUT THE SUPERVISING OF FABRICATION

Manufacture: HÖYRYTYS OY  
Address: Messipojantie 20, 90520 OULU, Finland

## PRESSURE VESSEL DATA

Manufacturing No., Aalborg Industries 6187		Maximum working pressure, bar 7,0
Manufacturing number, Höyrytys Oy 6807 2000 Year		Maximum temperature of the contents, °C +170
Volume, m <sup>3</sup> 35,0	Capacity 2805 kW	Lowest temperature of the contents 0

I hereby certify that I have supervised the pressure vessel fabrication

- 1) The pressure vessel have been fabricated after the approved certificate,  
No RS 544-99
- 2) The fabrication has been made after the regulations and orders
- 3) The marking of materials have been done after the regulations and orders
- 4) The auxiliary parts have been made of materials which are shown in the drawings
- 5) The welders

Name	Welders sign
Kalevi Litendahl	12
Jorma Karppinen	5
Janne Kantola	2
Jorma Viitajylhä	6
Paavo Sumukari	8
Reino Mylläri	3



- 6) The welding additives

OK 48.00, OK Autrod 12.50, OK 12.10, OK Flux 10.71, Elga DWA 52F

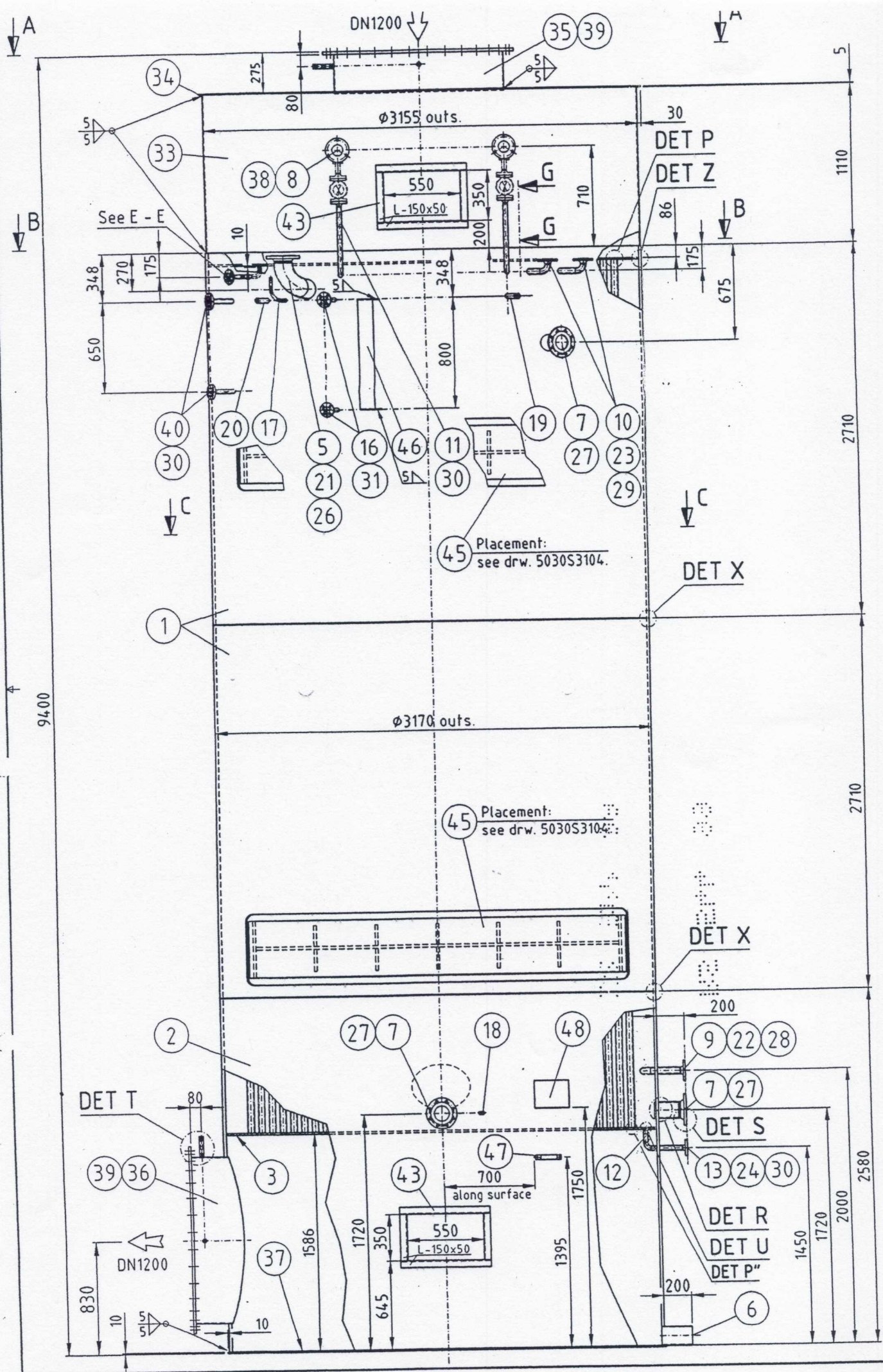
Place and date Oulu, 25.2.2000

The supervisor of fabrication

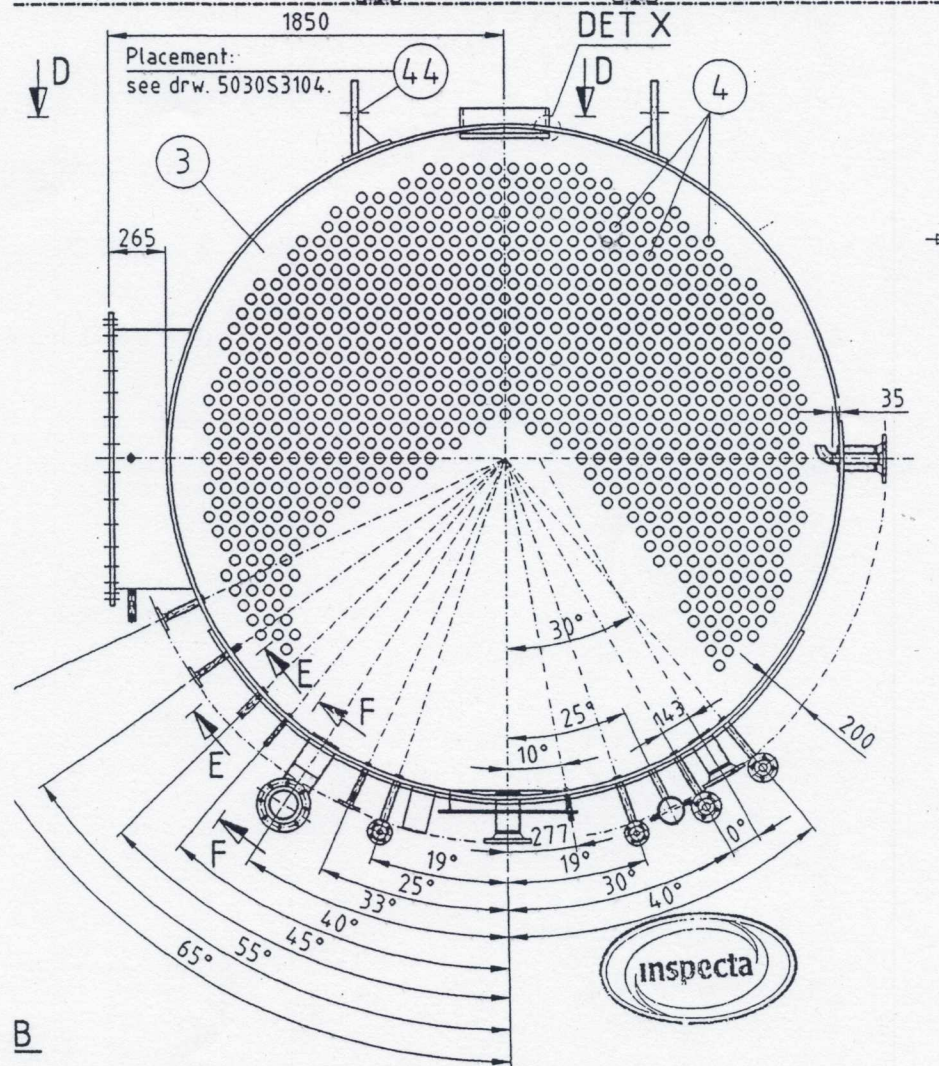
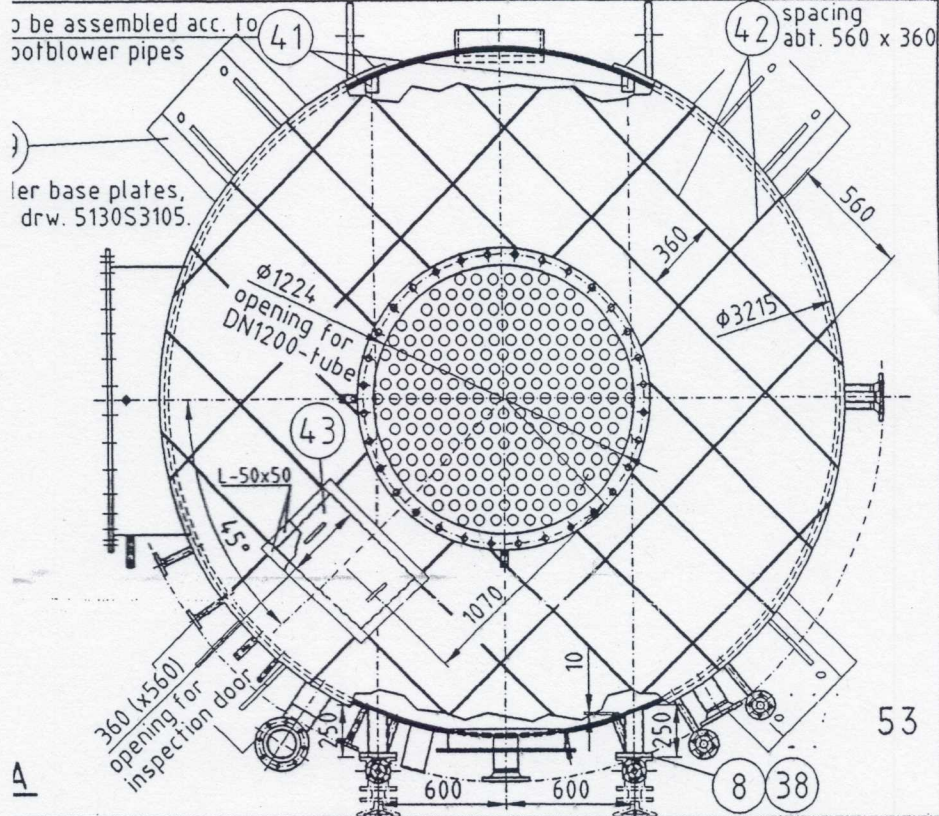
*Pekka Hankilahti*  
Pekka Hankilahti

The certificate number of supervisor of fabrication: ser 1079/98









EXHAUST GAS BOILER H-890

STEEL STRUCTURE

(Page 2 as mirror image)

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Date/Drawn	23.4.99 / BL		
Date/Checked	23.4.99 / BL		
Date/Approved	2.6.99 / AK		
Weight		Scale	
46000 kg		1:25	
Serial number	Rev	Pages	
01	A	1/2	





EXHAUST GAS BOILER H-890

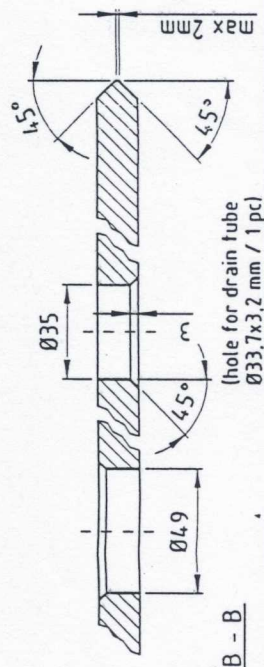
## CHART OF PLATES

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Date/Drawn	15.4.99 / BL
Date/Checked	15.4.99 / BL
Date/Approved	

Weight	kg	Scale	120
Serial number	010	Rev	Pages
			1/1



DET A  
(for smoke tube  
Ø48 3x32 mm / 1168 pcs)

